





**HDPE for Blown Film** 

► F120A

#### Description

F120A is a high-density polyethylene resins for films. This grade is designed to be processed in conventional blown film equipment. F120A is suited to general-purpose packaging films and shopping bag applications.

#### Characteristics

Thanks to bimodal design of molecular composition, F120A offer excellent processability even though this is fractional melt grades. Superior mechanical strength of these grades is attributable to extremely high molecular weight. Advantage in both processability and mechanical performance of these grades provides a enormous down-gauging potential for many applications

### Applications

► Shopping bag, Industrial packing film

# Major Property Requirements

- ► Good processability
- ► Excellent optical property and tensile strength













# **Physical Properties**

#### **▶** Resin Properties

Properties		<b>Test Method</b>	Units	F120A
Melt Index		ASTM D1238 190℃/2.16 kg	g/10min	0.044
Density		ASTM D1505	g/cm³	0.956
Tensile Strength	at Yield			230
	at Break	ASTM D638	Kg/cm²	300
Flexural Stiffness		ASTM D747	Kg/cm²	10,000
Izod Impact Strength		ASTM D256	Kg cm/cm	> 30
Rockwell Hardness		ASTM D785	R scale	55
Vicat Softening Point		ASTM D1525	$^{\circ}\mathrm{C}$	124
		1kg	O	127
Brittle Temperature		ASTM D746	${\mathbb C}$	< -80

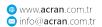
# **▶** Film Properties

Properties		<b>Test Method</b>	Units	F120A
Film Thickness		-	μm	20
Tensile Strength at Break	MD	ASTM D 882	kg/cm²	550
	TD	ASTM D 882	kg/cm²	500
Elongation at Break	MD	ASTM D 882	%	380
	TD	ASTM D 882	%	450
Elmendorf Tear Strength	MD	ASTM D 785	kg/cm²	6
	TD	ASTM D 785	kg/cm²	200
Dart Drop Impact Strength		ASTM D 1525	g	>200

Data performed by or on behalf of Hanwha Total









## Food Contact Application

- ▶ Hanwha Total F120A meets the FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for food contact.
- ▶ In case you might need additional technical or regulatory information, please contact Hanwha Total Customer Service Team.

#### Contacts

#### **▶** Product Information & Technical Services

103, Dokgot 2-ro, Daesan-eup, Seosan-si, Chungcheongnam-do, Korea, 356-711

TEL: 82-41-660-6190 FAX: 82-41-660-6189

#### Disclaimer

This document is copyright of Hanwha Total petrochemical Co., Ltd. Any and all information and the values in this document are typical properties for reference, not to be confused with, or regarded as specification. Customers are responsible for determining whether our products and information are suitable for their particular purpose and for ensuring that Customer's location and handling practices are in compliance with laws and regulations. HANWHA TOTAL assumes no obligation or liability for the information in this document. NO EXPRESS WARRANTIES ARE GIVEN EXCEPT FOR ANY APPLICABLE WRITTEN WARRANTIES SPECIFICALLY PROVIDED BY HANWHA TOTAL. ALL IMPLIED WARRANTIES INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. HANWHA TOTAL is entitled to alter, change or modify any of the content herein at any time without prior notice, but not under any duty to do so.